

AR-15/M16 UPPER RECEIVER ACTION BLOCK

[Gunsmith Tools & Supplies](#) > [Rifle Tools](#) > [Bench & Vise Blocks](#)

Protect Receiver From Damage When Clamping

Heavy-duty blocks allow you to firmly clamp AR-15/M16 receiver halves in a vise without risk of crushing, twisting, or otherwise distorting them when applying vise pressure or torquing the barrel nut. Keeps your rifle secure for safe, effective cleaning, assembly, and repair. High pressure, solvent resistant, structural Rynite block and insert surround the entire upper receiver and support it inside and out to make rebarreling the AR-15/M16 an easy, one-man job. Lets you firmly secure a mil-spec carry handle receiver or mil-spec flattop receiver in a large bench vise for barrel removal/installation. Torque generated while tightening the barrel nut is transmitted to the block and insert, not the receiver. Minimizes the possibility of damage to the barrel detent pin and receiver detent notch. Holds securely without marring the finish. DO NOT USE ON BILLET UPPERS OR LEFT HAND UPPERS, OR DAMAGE TO THE UPPER CAN RESULT.



Attributes

- Name: [AR-15/M16 UPPER RECEIVER ACTION BLOCK](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080000661
- Mfr. No.:
- Make: AR-15
- Delivery weight: 0.674kg
- Shipping height: 76mm
- Shipping width: 229mm
- Shipping length: 318mm
- UPC: 050806109520

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for AR15/M16 Upper Receiver Action Block](#)
- [About Us](#)

Safety Instruction Guide for AR15/M16 Upper Receiver Action Block

Introduction

Thank you for choosing the AR15/M16 Upper Receiver Action Block. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this guide thoroughly before using the product to understand the safety precautions and proper handling procedures.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified in this manual.
- Regularly inspect the action block for any signs of damage or wear before each use.
- Always wear appropriate safety gear, including eye protection, when using this product.
- Keep the product out of reach of children and vulnerable individuals.
- Do not use the action block on billet uppers or lefthand uppers, as this may result in damage to the upper receiver.
- Be aware of your surroundings and ensure a clear workspace to avoid accidents.
- Report any unsafe conditions or incidents related to the product to the appropriate authorities.

Specific Safety Precautions for Use

- Before clamping the receiver halves, ensure they are clean and free of any obstructions.
- Always secure the action block in a sturdy, stable bench vise to prevent slipping during use.
- When applying torque to the barrel nut, ensure that the torque is transmitted to the block and insert, not the receiver, to minimize the risk of damage.
- Avoid applying excessive force that could lead to distortion or damage to the receiver halves.
- Do not exceed the torque limit of 200 ft. lbs. as specified for this product.
- Always follow the manufacturer's instructions for cleaning and maintenance.

Instructions for Installation and Usage

1. Preparation:

- Ensure the work area is clean and welllit.
- Gather all necessary tools and safety equipment.

2. Clamping the Receiver:

- Place the AR15/M16 receiver halves into the action block.
- Align the receiver halves properly within the block to ensure a secure fit.
- Secure the action block in a bench vise, ensuring it is stable and will not move during use.

3. Applying Torque:

- Use a torque wrench to tighten the barrel nut.
- Gradually apply torque, ensuring that it does not exceed 200 ft. lbs.
- Monitor the receiver halves for any signs of movement or distortion during the process.

4. PostUse:

- After use, carefully remove the receiver halves from the action block.
- Clean the action block and inspect it for any signs of damage or wear.

- Store the action block in a safe, dry location away from children.

Disposal Instructions

- Dispose of the product in accordance with local regulations and guidelines for nonhazardous materials.
- Do not dispose of the product in household waste. Check for local recycling programs or designated disposal sites.

Contact Information for Further Support

For any questions or concerns regarding the safety and use of the AR15/M16 Upper Receiver Action Block, please refer to the manufacturer's website or contact their customer support team for assistance.

Thank you for prioritizing safety while using the AR15/M16 Upper Receiver Action Block. Your careful handling of this product helps ensure a safe and effective experience.

About Us

Brownells Finland

Brownells Finland

Kutojantie 3 (ei myymälää)

02630 Espoo

www.brownells.fi