

# SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT BRASS REFILL SIGHTS #21 10 PACK

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## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and re-drilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

**SHOTGUN SIGHT KIT "B" CONTAINS:**

NO.

HEAD DIA.

SHAFT/  
THREAD

DRILL/TAP SIZE  
COLOR

	21
	.067"
	6-48
No. 31-6-48	Gold
	22
	.130"
	6-48
No. 31-6-48	Gold
	23
	.130"
	8-40
No. 28-8-40	Gold
	24
	.175"
	8-40
No. 28-8-40	Gold
	25
	.067"
	6-48
No. 31-6-48	White
	26
	.130"
	6-48
No. 31-6-48	White
	27
	.130"
	8-40
No. 28-8-40	White
	28
	.175"
	8-40
No. 28-8-40	White



**Attributes**

- Name: [SHOTGUN SIGHT BRASS REFILL SIGHTS #21 10 PACK](#)
- Manufacturer: [BROWNELLS](#)

- Product no.: 080532121
- Mfr. No.:
- Color: Gold
- Material: Brass
- Refill Number: 21
- Quantity: 10
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806014800

## **Item details**

Made in USA

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# SHOTGUN SIGHT KIT "B" Safety Instructions

## Introduction

Thank you for choosing the SHOTGUN SIGHT KIT "B". This product is designed to enhance your shotgun sight inventory with a variety of replacement sights. To ensure your safety and the proper use of this product, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified in the product documentation.
- Always handle the product with care to avoid injury or damage.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for signs of wear or damage before use.
- Report any unsafe products or incidents to the relevant authorities.
- Stay informed about product recalls by checking the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Personal Safety:** Always wear safety glasses and gloves when handling tools and components associated with the installation of shotgun sights.
- **Installation Area:** Work in a clean, dry, and welllit area to minimize the risk of accidents.
- **Tool Use:** Use appropriate tools for installation, ensuring they are in good condition to avoid slipping or damage.
- **Sighting Accuracy:** Ensure that the shotgun is unloaded and pointed in a safe direction during sight installation or adjustment.
- **Avoiding Damage:** Do not force any components into place. If resistance is met, reassess the alignment and fit before proceeding.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and components, including the SHOTGUN SIGHT KIT "B".
- Ensure the shotgun is unloaded and safe to work on.

### 2. Selecting the Right Sight:

- Choose the appropriate bead size and shank size based on the existing sight hole in your shotgun.
- Refer to the product specifications for available sizes.

### 3. Removing the Old Sight:

- Use a proper tool to carefully remove the existing sight. Avoid damaging the surrounding area.

### 4. Drilling and Tapping:

- If necessary, drill out the sight hole to accommodate the new bead size.
- Tap the hole to create threads for the new sight.

### 5. Installing the New Sight:

- Thread the new bead into the prepared hole until secure.
- Ensure it is aligned correctly and securely fastened.

## 6. Final Checks:

- Inspect the installed sight for proper alignment and fit.
- Ensure that all tools are removed from the work area before using the shotgun.

## Disposal Instructions

- Dispose of any packaging materials in accordance with local regulations.
- If the product becomes damaged or unusable, follow local guidelines for the disposal of metal components and plastics.

## Contact Information for Further Support

For any inquiries or further assistance regarding the SHOTGUN SIGHT KIT "B", please refer to the product documentation or contact your local retailer.

By following these safety instructions, you can ensure a safe and effective experience with your SHOTGUN SIGHT KIT "B". Thank you for your attention to safety.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)