

# **MCR BARREL ASSEMBLY HEAVY 5.56 1-7 - FIGHTLITE INDUSTRIES**

## **MCR 5.56X45 NATO 12.5" 1-7 TWIST HEAVY BARREL ASSEMBLY**

[Rifle Parts](#) > [Barrel Parts](#) > [Rifle Barrels](#)

ARES Defense MCR spare barrels are ready swap with your existing quick change barrel system. Barrels include adjustable gas system. Available in 16.25" or 12.5" lengths. Chambered in 5.56x45mm NATO & feature chrome lined, 1-7 twist bores. Muzzle include A2 flash hider & 1/2-28 threads. Fit ARES Defense MCR weapon systems only.



### **Attributes**

- Name: [FIGHTLITE INDUSTRIES MCR 5.56X45 NATO 12.5" 1-7 TWIST HEAVY BARREL ASSEMBLY](#)
- Manufacturer: [FIGHTLITE INDUSTRIES](#)
- Product no.: 100019949
- Mfr. No.: BBL006
- Cartridge: 5.56 mm NATO
- Contour: Heavy
- Finish: Black
- Gas System Length: Carbine
- Length: 12.5"
- Muzzle Threads: 1/2-28
- Twist: 1-7
- Delivery weight: 1.565kg
- Shipping height: 51mm
- Shipping width: 152mm
- Shipping length: 584mm
- UPC: 854118002117

### **Item details**

Made in USA

US export classification: 0A501.c

# Table of Contents

- Startpage
- MCR Barrel Assembly Heavy 5.56 Safety Instructions
- About Us

# MCR Barrel Assembly Heavy 5.56 Safety Instructions

## Introduction

Thank you for choosing the MCR Barrel Assembly Heavy 5.56 by FightLite Industries. This product is designed for use with ARES Defense MCR weapon systems. To ensure safe and effective operation, please read this safety instruction guide carefully. It includes essential information about product safety, usage, and disposal.

## General Safety Guidelines

- Always handle firearms and firearm components with care.
- Ensure that the barrel assembly is compatible with your weapon system.
- Follow all local laws and regulations regarding the use of firearms and firearm components.
- Store the barrel assembly in a secure location, away from children and unauthorized users.
- Inspect the barrel assembly for any damage before use. Do not use if damaged.
- Be aware of your surroundings when using firearms to prevent accidents.
- Always wear appropriate safety gear, including eye and ear protection, when using firearms.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded before changing the barrel assembly.
- Use only 5.56 mm NATO ammunition with this barrel assembly.
- Do not exceed the recommended gas system settings, as this may cause malfunctions or damage.
- Do not attempt to modify the barrel assembly in any way.
- Always use the included A2 flash hider to prevent muzzle flash.
- Be cautious of hot surfaces after use; allow the barrel assembly to cool before handling.
- Regularly clean and maintain the barrel assembly to ensure optimal performance and safety.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that the firearm is pointed in a safe direction.
- Verify that the firearm is unloaded.
- Gather necessary tools for installation.

### 2. Installation:

- Remove the existing barrel assembly by following the manufacturer's instructions for your specific firearm.
- Align the MCR Barrel Assembly Heavy 5.56 with the barrel extension of your firearm.
- Securely attach the barrel assembly, ensuring that it is properly seated and locked in place.

### 3. Gas System Adjustment:

- Adjust the gas system according to the manufacturer's guidelines.
- Test the gas system settings with dummy ammunition before live firing.

### 4. Usage:

- Load the firearm with 5.56 mm NATO ammunition.
- Fire the firearm in a controlled environment, following all safety protocols.

- Monitor the performance of the barrel assembly during use.

#### **5. PostUse:**

- Clean the barrel assembly after each use to prevent fouling and corrosion.
- Store the barrel assembly in a dry, cool place when not in use.

## **Disposal Instructions**

- Dispose of the barrel assembly according to local regulations for firearm components.
- Do not dispose of in regular household waste.
- If the barrel assembly is damaged beyond repair, consult with a qualified firearms dealer for proper disposal options.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the MCR Barrel Assembly Heavy 5.56, please refer to the manufacturer's contact information provided with the product packaging.

## **Conclusion**

By following these safety instructions, you can ensure the safe and effective use of the MCR Barrel Assembly Heavy 5.56. Always prioritize safety and compliance with local laws when handling firearms and their components. Thank you for your attention to these important guidelines.

# About Us

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