

# AR 308 M118LR BARRELS .308 WIN HYBRID - CRITERION BARRELS INC M118LR SBN BARREL .308 WIN 20 1-11 RIFLE-LENGTH BLACK

[Rifle Parts](#) > [Barrel Parts](#) > [Rifle Barrels](#)

## Made for Your Match-Grade .308

If you're an owner of an AR-style .308 rifle or have plans to build one, then the Criterion Barrels AR .308 Match Grade barrels are the perfect choice to enhance your latest build or buy, thanks to the company's attention to detail and drive to produce some of the best rifle barrels on the market today. Each Criterion Barrels AR .308 Match Grade barrels are machined with the company's M118LR chamber, which is capable of safely firing both 7.62 NATO and .308 Win. ammunition. The barrels are also constructed with an M4 barrel extension and are machined entirely from 416R stainless steel. Chambered in .308 Win. Hybrid contour Threaded muzzle: 5/8-24 TPI All-black finish .750" gas block The Criterion Barrels AR .308 Match Grade barrels are available with gas systems in either mid-length or rifle-length configurations and are designed to accept standard DPMS-style gas tubes.



## Attributes

- Name: [CRITERION BARRELS INC M118LR SBN BARREL .308 WIN 20 1-11 RIFLE-LENGTH BLACK](#)
- Manufacturer: [CRITERION BARRELS INC](#)
- Product no.: 100030101
- Mfr. No.: 1020S-HYR-N
- Barrel Weight: 2.9 lbs
- Cartridge: 308 Winchester
- Contour: Hybrid
- Finish: Black
- Gas System Length: Rifle
- Length: 20"
- Muzzle Threads: 5/8-24
- Twist: 1-11
- Weapon type: AR .308
- Delivery weight: 1.311kg
- Shipping height: 38mm
- Shipping width: 38mm
- Shipping length: 533mm

## Item details

Made in USA

US export classification: 0A501.c

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for AR 308 M118LR Barrels](#)
- [About Us](#)

# Safety Instruction Guide for AR 308 M118LR Barrels

## Introduction

Thank you for choosing the AR 308 M118LR Barrels by Criterion Barrels Inc. This guide provides essential safety instructions to ensure the safe use and handling of your barrel. Please read this document carefully before installation and usage.

## General Safety Guidelines

- Ensure that you are familiar with the operation of your ARstyle .308 rifle before using the barrel.
- Always treat your firearm as if it is loaded, even if you believe it to be unloaded.
- Store the barrel and any firearm securely, out of reach of children and unauthorized users.
- Follow all local laws and regulations regarding the use and ownership of firearms and their components.
- Use only compatible ammunition as specified: 7.62 NATO and .308 Win.
- Regularly inspect the barrel for signs of wear or damage. Do not use a damaged barrel.
- In case of any malfunction or unusual behavior while firing, cease use immediately and consult a qualified gunsmith.

## Specific Safety Precautions for Use

- Always wear appropriate eye and ear protection when shooting.
- Ensure the rifle is pointed in a safe direction at all times during handling.
- Do not modify the barrel or any other firearm components unless done by a qualified professional.
- Keep the barrel clean and wellmaintained to ensure optimal performance and safety.
- Be aware of your surroundings and ensure that the area is clear of bystanders before firing.
- Do not attempt to fire the rifle if the barrel is obstructed. Check for obstructions before each use.

## Instructions for Installation and Usage

### 1. Preparation for Installation

- Ensure you have the necessary tools for installation, including a torque wrench and appropriate cleaning supplies.
- Before starting, ensure the firearm is unloaded and the magazine is removed.

### 2. Installation Steps

- Remove the existing barrel from your ARstyle .308 rifle according to the manufacturer's instructions.
- Clean the barrel extension and upper receiver to remove any debris or old lubricant.
- Align the Criterion Barrels AR 308 M118LR barrel with the upper receiver and insert it into place.
- Secure the barrel using the appropriate torque specifications as provided by the manufacturer.
- Install the gas block and gas tube according to the specifications for either midlength or riflelength configurations.
- Doublecheck that all components are secured and properly aligned.

### 3. Usage Instructions

- After installation, perform a function check to ensure that the rifle operates correctly.
- Use only the specified ammunition (7.62 NATO and .308 Win) for firing.
- Follow proper shooting techniques and safety measures while using the firearm.

## Disposal Instructions

- Dispose of the barrel in accordance with local regulations regarding metal and firearm components.
- If the barrel is damaged or no longer usable, contact a local recycling center or firearms dealer for proper disposal methods.
- Do not discard the barrel in regular waste.

## Contact Information for Further Support

For any inquiries or further assistance regarding the AR 308 M118LR Barrels, please reach out to a qualified firearms dealer or gunsmith. Ensure that you have your product details available when seeking support.

**Important Note:** This safety instruction guide is designed to comply with the EU General Product Safety Regulation (GPSR) and aims to promote safe usage of the AR 308 M118LR Barrels. Always prioritize safety and adhere to local laws and regulations.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)