

# **ZERO M-SERIES SIZING DIES - AREA 419 ZERO M-SERIES 6MM DASHER SIZING DIE W/ZERO SHELL HOLDER**

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The ZERO M-Series Sizing die is the culmination of years of testing, research, trial, error, frustration, and finally, discoveries. As Reloaders, Area 419 knew they needed a die to do certain things, but as the makers of the ZERO Reloading Press, Area 419 also learned a huge amount about what other dies did well or did poorly, and what customers were struggling with on a daily basis. With the ZERO M-Series Sizing Die, Area 419 produced a sizing die that is capable of producing the finest, match-grade ammunition, as well as being user-friendly to new and learning reloaders. Sizing brass doesn't have to be complicated. It doesn't have to require years of trial and error. It just needs equipment, made with the end-user in mind, designed with the understanding that a die is part of an ecosystem of parts. A press, a die, the brass, the rifle - they all have to work together and be designed with one another in mind. This is that. Introducing, the ZERO M-Series Sizing Die. KEY FEATURES Micrometer Adjustable Headspace/Shoulder Bump Precision Ground Expander Mandrels (all dies ship with a .002 neck tension mandrel, or add more increments with Area 419's MANDREL KIT) Full-Length Neck to Extractor Sizing Spring Ejection for Spent Primers Replaceable Steel Decap Pins Reamer Cut to Exacting Dimensions for a TRUE Size (no more sticky bolt after the second firing) Hydraulic Shoulder Pressure Relief 100% Made in AMERICA All dies ship with an Area 419 ZERO Die Ring, a spare decapping pin and necessary install/removal tools. After testing them all, and finding everything Area 419 like and didn't like, and working with thousands of customers and a variety of industry partners, they believe this is what a sizing die should be. Area 419 think you'll agree. NOTE: THIS IS A 1-1/4" DIE, AND REQUIRES A HYBRID OR 1-1/4" TURRET ON YOUR ZERO (OR OTHER PRESS). IT CANNOT BE USED WITH A 7/8" TURRET OR OTHER 7/8" PRESS.



## **Attributes**

- Name: [AREA 419 ZERO M-SERIES 6MM DASHER SIZING DIE W/ZERO SHELL HOLDER](#)
- Manufacturer: [AREA 419](#)
- Product no.: 430107251
- Mfr. No.: 419-ZERODIE-M6DASH
- Cartridge: 6 mm Dasher
- Die Style: Sizing Dies
- Delivery weight: 1.361kg
- Shipping height: 51mm
- Shipping width: 152mm
- Shipping length: 229mm
- UPC: 810080181526

## **Item details**

Made in USA

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# ZERO MSERIES SIZING DIES SAFETY INSTRUCTION GUIDE

## Introduction

Thank you for choosing the ZERO MSeries Sizing Die. This product is designed to help you produce highquality ammunition safely and effectively. Please read this safety instruction guide carefully to ensure proper use and to minimize any risks associated with the product.

## General Safety Guidelines

- Ensure that you are familiar with all components of the ZERO MSeries Sizing Die before use.
- Always handle the die with care to prevent injury.
- Keep the die and all related equipment out of reach of children and vulnerable individuals.
- Do not use the die for any purpose other than its intended use.
- Regularly inspect the die for wear and damage. Do not use if any parts are damaged.
- Always wear appropriate safety gear, such as safety glasses, when using reloading equipment.

## Specific Safety Precautions for Use

- **Micrometer Adjustable Headspace/Shoulder Bump:** Adjust carefully to avoid overadjustment, which may lead to unsafe ammunition.
- **Precision Ground Expander Mandrels:** Use the correct mandrel size for your specific application to prevent misalignment.
- **FullLength Neck to Extractor Sizing:** Ensure proper alignment during the sizing process to avoid damaging the brass or the die.
- **Spring Ejection for Spent Primers:** Keep hands clear of the ejection area to prevent injury during operation.
- **Replaceable Steel Decap Pins:** Always ensure the decap pin is securely in place before use.
- **Hydraulic Shoulder Pressure Relief:** Familiarize yourself with the hydraulic system to ensure safe operation.
- **Installation and Removal:** Follow instructions carefully to avoid injury or damage to equipment.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that your reloading press is compatible with the ZERO MSeries Sizing Die (requires a hybrid or 11/4" turret).
- Securely mount the die onto the press, ensuring all connections are tight.
- Install the appropriate mandrel based on your reloading needs.

### 2. Usage:

- Prepare your brass by cleaning and inspecting for defects before sizing.
- Adjust the micrometer headsace/shoulder bump to the desired setting.
- Insert the brass into the die and operate the press according to the manufacturer's instructions.
- After sizing, check the brass for proper dimensions and ensure it ejects smoothly.
- Clean the die after use to maintain its precision and longevity.

## Disposal Instructions

- Dispose of any damaged or unusable parts of the ZERO MSeries Sizing Die in accordance with local regulations.
- Recycle materials whenever possible.
- Do not dispose of the die in regular household waste.

## Contact Information for Further Support

For any inquiries regarding the safe use of the ZERO MSeries Sizing Die, please refer to the manufacturer's contact information provided with the product packaging or on the official website.

## Conclusion

By following these safety guidelines and instructions, you can ensure a safe and effective reloading experience with the ZERO MSeries Sizing Die. Always prioritize safety and do not hesitate to seek assistance if you have any questions or concerns. Thank you for your commitment to safe reloading practices.

# About Us

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