

# ZERO M-SERIES SIZING DIES - AREA 419 ZERO M-SERIES 6MM BR SIZING DIE W/ZERO SHELL HOLDER

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The ZERO M-Series Sizing die is the culmination of years of testing, research, trial, error, frustration, and finally, discoveries. As Reloaders, Area 419 knew they needed a die to do certain things, but as the makers of the ZERO Reloading Press, Area 419 also learned a huge amount about what other dies did well or did poorly, and what customers were struggling with on a daily basis. With the ZERO M-Series Sizing Die, Area 419 produced a sizing die that is capable of producing the finest, match-grade ammunition, as well as being user-friendly to new and learning reloaders. Sizing brass doesn't have to be complicated. It doesn't have to require years of trial and error. It just needs equipment, made with the end-user in mind, designed with the understanding that a die is part of an ecosystem of parts. A press, a die, the brass, the rifle – they all have to work together and be designed with one another in mind. This is that. Introducing, the ZERO M-Series Sizing Die. KEY FEATURES Micrometer Adjustable Headspace/Shoulder Bump Precision Ground Expander Mandrels (all dies ship with a .002 neck tension mandrel, or add more increments with Area 419's MANDREL KIT) Full-Length Neck to Extractor Sizing Spring Ejection for Spent Primers Replaceable Steel Decap Pins Reamer Cut to Exacting Dimensions for a TRUE Size (no more sticky bolt after the second firing) Hydraulic Shoulder Pressure Relief 100% Made in AMERICA All dies ship with an Area 419 ZERO Die Ring, a spare decapping pin and necessary install/removal tools. After testing them all, and finding everything Area 419 like and didn't like, and working with thousands of customers and a variety of industry partners, they believe this is what a sizing die should be. Area 419 think you'll agree. NOTE: THIS IS A 1-1/4" DIE, AND REQUIRES A HYBRID OR 1-1/4" TURRET ON YOUR ZERO (OR OTHER PRESS). IT CANNOT BE USED WITH A 7/8" TURRET OR OTHER 7/8" PRESS.



## Attributes

- Name: [AREA 419 ZERO M-SERIES 6MM BR SIZING DIE W/ZERO SHELL HOLDER](#)
- Manufacturer: [AREA 419](#)
- Product no.: 430107252
- Mfr. No.: 419-ZERODIE-M6BRSH
- Cartridge: 6 mm BR
- Die Style: Sizing Dies
- Delivery weight: 1.361kg
- Shipping height: 51mm
- Shipping width: 152mm
- Shipping length: 229mm
- UPC: 810080181557

## Item details

Made in USA

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# ZERO MSERIES SIZING DIES SAFETY INSTRUCTION GUIDE

## Introduction

Thank you for choosing the ZERO MSeries Sizing Die. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read and understand all instructions before use.

## General Safety Guidelines

- Ensure that the sizing die is used only for its intended purpose.
- Keep the die and all related equipment out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses when using reloading equipment.
- Inspect the die and all components for any signs of damage or wear before each use.
- Do not modify or alter the die in any way, as this may compromise safety and performance.
- Follow all local regulations and guidelines regarding ammunition reloading.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - Potential risks include injury from sharp edges, flying debris during operation, and improper handling of components.
- **Avoiding Hazards:**
  - Always handle the die with care, ensuring that your hands are dry and free from oils.
  - Ensure that the press is securely mounted to a stable work surface before use.
  - Do not overload the die or press beyond their specified limits.
  - Make sure that the work area is welllit and free from distractions.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure your ZERO Reloading Press or compatible press is securely mounted.
- Attach the ZERO MSeries Sizing Die to the press by screwing it into the appropriate turret or die holder.
- Confirm that the die is tightened and properly aligned with the press.

### 2. Usage:

- Start by adjusting the micrometer to the desired headspace/shoulder bump.
- Insert the brass case into the shell holder and ensure it is seated correctly.
- Operate the press smoothly, applying consistent pressure to resize the brass.
- After resizing, eject the spent primer using the spring ejection feature.
- Inspect the resized brass for any defects or irregularities before proceeding with further reloading steps.

## Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Recycle materials where possible.
- Ensure that all hazardous materials, including spent primers and other waste, are disposed of safely and responsibly.

## **Contact Information for Further Support**

For any safety inquiries or support, please refer to the manufacturer's contact details provided with your product packaging.

## **Conclusion**

By following these safety instructions, you will ensure a safe and effective reloading experience with the ZERO MSeries Sizing Die. Always prioritize safety and stay informed about best practices in ammunition reloading. Thank you for your attention to these important guidelines.

# About Us

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