

# RIFLE FULL LENGTH SIZING DIES ONLY - LEE PRECISION .270 WINCHESTER FULL LENGTH SIZING DIE ONLY

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A full-length sizing die is designed to resize the entire length of the cartridge case, not just the neck. Unlike neck-sizing dies, which only resize the neck portion, full-length sizing dies are versatile and suitable for any rifle chambered in the same cartridge. When you fire a cartridge, the brass case expands to fit the chamber of your rifle. After firing, the case contracts slightly, but it may not return to its original dimensions. The full-length sizing die restores the case to the correct dimensions by resizing both the neck and body. It also removes any bulges or irregularities caused during firing. Setting up a full-length sizing die involves several steps: Clean the outside of the fired cases with alcohol and a cloth. Zero out the calipers using a headspace comparator and a fired case. Install the full-length sizing die and adjust it gradually until the case shoulder is bumped back by 0.001 inch. Lock the die and lubricate the cases before sizing them. Check the shoulder bump every 10 cases or so and adjust the die if needed. Avoid overworking the brass to prevent case head separation.



## Attributes

- Name: [LEE PRECISION .270 WINCHESTER FULL LENGTH SIZING DIE ONLY](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 430109144
- Mfr. No.: 91056
- Cartridge: 270 Winchester
- Die Style: Full Length Sizing Die
- Delivery weight: 0.193kg
- Shipping height: 38mm
- Shipping width: 41mm
- Shipping length: 124mm
- UPC: 734307910563

## Item details

Made in USA

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# **Safety Instruction Guide for RIFLE FULL LENGTH SIZING DIES ONLY LEE PRECISION .270 WINCHESTER FULL LENGTH SIZING DIE**

## **Introduction**

Thank you for choosing the RIFLE FULL LENGTH SIZING DIES ONLY LEE PRECISION .270 WINCHESTER FULL LENGTH SIZING DIE. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. Please read this document carefully before using the sizing die.

## **General Safety Guidelines**

- Always ensure that you are using the sizing die in accordance with the manufacturer's specifications.
- Keep the product out of reach of children and vulnerable individuals.
- Check for any visible damage to the die before use. Do not use if damaged.
- Use personal protective equipment (PPE) such as safety glasses and gloves when handling brass cases and operating the die.
- Be aware of your surroundings to prevent accidents during the resizing process.
- Report any unsafe product incidents or accidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- Do not exceed the recommended adjustments of the die to avoid damaging the brass case.
- Avoid overworking the brass to prevent case head separation.
- Ensure that the brass cases are clean and free from debris before resizing.
- Always lubricate the cases before sizing to prevent sticking and damage to the die.
- Regularly check the shoulder bump after every 10 cases to ensure proper sizing.
- Follow all local laws and regulations regarding ammunition reloading and use.

## **Instructions for Installation and Usage**

### **1. Preparation**

- Clean the outside of the fired cases with alcohol and a cloth.
- Use a headspace comparator and a fired case to zero out the calipers.

### **2. Installation of the Die**

- Install the fulllength sizing die into your reloading press.
- Gradually adjust the die until the case shoulder is bumped back by 0.001 inch.
- Lock the die in place once the desired adjustment is achieved.

### **3. Resizing Process**

- Lubricate the cases before placing them into the die.
- Insert the case into the die and operate the reloading press to resize the case.
- Remove the resized case and check the shoulder bump.
- Repeat the resizing process for additional cases, checking the shoulder bump every 10 cases.

### **4. PostUse Care**

- Clean the die after use to prevent buildup of debris.

- Store the die in a dry and secure location when not in use.

## Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Recycle brass cases and packaging materials where facilities exist.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the RIFLE FULL LENGTH SIZING DIES ONLY LEE PRECISION .270 WINCHESTER FULL LENGTH SIZING DIE, please refer to the manufacturer's official contact channels.

By following these guidelines and instructions, you can ensure a safe and effective reloading experience with your sizing die. Thank you for prioritizing safety in your reloading practices.

# About Us

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