

RIFLE FULL LENGTH SIZING DIES ONLY - LEE PRECISION 5.7X28 FN FULL LENGTH SIZING DIE ONLY

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A full-length sizing die is designed to resize the entire length of the cartridge case, not just the neck. Unlike neck-sizing dies, which only resize the neck portion, full-length sizing dies are versatile and suitable for any rifle chambered in the same cartridge. When you fire a cartridge, the brass case expands to fit the chamber of your rifle. After firing, the case contracts slightly, but it may not return to its original dimensions. The full-length sizing die restores the case to the correct dimensions by resizing both the neck and body. It also removes any bulges or irregularities caused during firing. Setting up a full-length sizing die involves several steps: Clean the outside of the fired cases with alcohol and a cloth. Zero out the calipers using a headspace comparator and a fired case. Install the full-length sizing die and adjust it gradually until the case shoulder is bumped back by 0.001 inch. Lock the die and lubricate the cases before sizing them. Check the shoulder bump every 10 cases or so and adjust the die if needed. Avoid overworking the brass to prevent case head separation.



Attributes

- Name: [LEE PRECISION 5.7X28 FN FULL LENGTH SIZING DIE ONLY](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 430109152
- Mfr. No.: 91129
- Cartridge: 5.7 x 28 mm
- Die Style: Full Length Sizing Die
- Delivery weight: 0.193kg
- Shipping height: 38mm
- Shipping width: 41mm
- Shipping length: 124mm
- UPC: 734307911294

Item details

Made in USA

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RIFLE FULL LENGTH SIZING DIES ONLY LEE PRECISION 5.7X28 FN FULL LENGTH SIZING DIE ONLY Safety Instruction Guide

Introduction

Thank you for choosing the RIFLE FULL LENGTH SIZING DIES ONLY LEE PRECISION 5.7X28 FN FULL LENGTH SIZING DIE. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read this manual carefully before using the die to ensure your safety and the proper functioning of your equipment.

General Safety Guidelines

- Always follow the manufacturer's instructions for safe use.
- Ensure the workspace is clean and organized to prevent accidents.
- Keep the die and all reloading equipment out of reach of children and unauthorized users.
- Wear appropriate safety gear, including safety glasses and gloves, when handling reloading equipment.
- Inspect the die and cases for any damage or defects before use.
- Report any unsafe products or accidents to the appropriate authorities.
- Regularly check for recall updates on the EU's Safety Gate platform.

Specific Safety Precautions for Use

- **Hazard Identification:**
 - The resizing process can create sharp edges; handle with care.
 - Improper use may lead to case head separation, which can cause injury.
- **Avoid Overworking Brass:**
 - Do not resize cases more than necessary to prevent damage.
- **Lubrication:**
 - Always lubricate cases before sizing to reduce the risk of stuck cases.
- **Check for Bulges:**
 - Inspect cases for any bulges or irregularities before resizing.
- **Adjust Die Gradually:**
 - Make incremental adjustments to the die to avoid oversizing.
- **Monitor Shoulder Bump:**
 - Regularly check the shoulder bump to ensure correct sizing.

Instructions for Installation and Usage

1. Preparation:

- Clean the outside of the fired cases with alcohol and a cloth to remove any debris.
- Use a headspace comparator and a fired case to zero out calipers.

2. Installing the Die:

- Install the fulllength sizing die into the reloading press.
- Adjust the die gradually until the case shoulder is bumped back by 0.001 inch.
- Lock the die in place once the correct adjustment is achieved.

3. Sizing the Cases:

- Lubricate the cases thoroughly before placing them in the die.
- Insert the case into the die and operate the reloading press to resize the case.
- Check the shoulder bump every 10 cases and adjust the die if needed.

4. PostUse Care:

- After use, clean the die to remove any residue and prevent corrosion.
- Store the die in a safe and dry location, away from children.

Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Recycling is encouraged where possible; check with local authorities for proper disposal methods.

Contact Information for Further Support

For further support or inquiries regarding safety and usage, please refer to the manufacturer's website or customer service resources.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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