

RIFLE FULL LENGTH SIZING DIES ONLY - LEE PRECISION .22-250 REMINGTON FULL LENGTH SIZING DIE ONLY

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

A full-length sizing die is designed to resize the entire length of the cartridge case, not just the neck. Unlike neck-sizing dies, which only resize the neck portion, full-length sizing dies are versatile and suitable for any rifle chambered in the same cartridge. When you fire a cartridge, the brass case expands to fit the chamber of your rifle. After firing, the case contracts slightly, but it may not return to its original dimensions. The full-length sizing die restores the case to the correct dimensions by resizing both the neck and body. It also removes any bulges or irregularities caused during firing. Setting up a full-length sizing die involves several steps: Clean the outside of the fired cases with alcohol and a cloth. Zero out the calipers using a headspace comparator and a fired case. Install the full-length sizing die and adjust it gradually until the case shoulder is bumped back by 0.001 inch. Lock the die and lubricate the cases before sizing them. Check the shoulder bump every 10 cases or so and adjust the die if needed. Avoid overworking the brass to prevent case head separation.



Attributes

- Name: [LEE PRECISION .22-250 REMINGTON FULL LENGTH SIZING DIE ONLY](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 430109155
- Mfr. No.: 91037
- Cartridge: 22-250 Remington
- Die Style: Full Length Sizing Die
- Delivery weight: 0.193kg
- Shipping height: 38mm
- Shipping width: 41mm
- Shipping length: 124mm
- UPC: 734307910372

Item details

Made in USA

Table of Contents

- Startpage
- RIFLE FULL LENGTH SIZING DIES ONLY SAFETY INSTRUCTION GUIDE
- About Us

RIFLE FULL LENGTH SIZING DIES ONLY SAFETY INSTRUCTION GUIDE

Introduction

Thank you for choosing the RIFLE FULL LENGTH SIZING DIES ONLY by LEE PRECISION. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before using the sizing die to maximize your safety and the performance of your equipment.

General Safety Guidelines

- Ensure safe use of the sizing die by following all instructions provided in this guide.
- Be aware of potential risks associated with reloading ammunition and using reloading equipment.
- Always store the sizing die in a secure location, out of reach of children and vulnerable individuals.
- Regularly inspect the sizing die and associated equipment for signs of wear or damage.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Always wear appropriate safety gear, including safety glasses and gloves, when handling reloading equipment.
- Use the sizing die only for the specified cartridge: .22250 Remington.
- Ensure the work area is clean and free from distractions when using the sizing die.
- Avoid overworking the brass to prevent case head separation.
- Do not exceed the manufacturer's recommended adjustments when resizing cases.
- Keep your hands and other body parts clear of the die during operation to avoid injury.

Instructions for Installation and Usage

Installation

1. **Clean the Cases:** Use alcohol and a cloth to clean the outside of the fired cases.
2. **Zero Calipers:** Use a headspace comparator with a fired case to zero out the calipers.
3. **Install the Die:** Securely install the fulllength sizing die into your reloading press.
4. **Adjust the Die:** Gradually adjust the die until the case shoulder is bumped back by 0.001 inch.
5. **Lock the Die:** Once the desired adjustment is made, lock the die in place.
6. **Lubricate Cases:** Apply appropriate lubricant to the cases before sizing them.

Usage

- **Check the Shoulder Bump:** After every 10 cases, check the shoulder bump and adjust the die if necessary.
- **Monitor for Overworking:** Be mindful of the amount of resizing done to avoid damaging the brass.
- **Store Properly:** After use, clean and store the sizing die in a safe place.

Disposal Instructions

- Dispose of any damaged or wornout components in accordance with local regulations.
- Recycle brass cases when possible, following appropriate recycling guidelines.
- Do not dispose of any product components in general waste.

Contact Information for Further Support

For any questions or concerns regarding the use of the RIFLE FULL LENGTH SIZING DIES ONLY, please refer to the product packaging or visit the manufacturer's website for additional resources and support.

Thank you for your attention to these safety instructions. Enjoy your reloading experience with confidence and safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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