

ZERO M-SERIES SIZING DIES - AREA 419 ZERO M-SERIES 22 GT SIZING DIE W/ZERO SHELL HOLDER

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The ZERO M-Series Sizing die is the culmination of years of testing, research, trial, error, frustration, and finally, discoveries. As Reloaders, Area 419 knew they needed a die to do certain things, but as the makers of the ZERO Reloading Press, Area 419 also learned a huge amount about what other dies did well or did poorly, and what customers were struggling with on a daily basis. With the ZERO M-Series Sizing Die, Area 419 produced a sizing die that is capable of producing the finest, match-grade ammunition, as well as being user-friendly to new and learning reloaders. Sizing brass doesn't have to be complicated. It doesn't have to require years of trial and error. It just needs equipment, made with the end-user in mind, designed with the understanding that a die is part of an ecosystem of parts. A press, a die, the brass, the rifle - they all have to work together and be designed with one another in mind. This is that. Introducing, the ZERO M-Series Sizing Die. **KEY FEATURES** Micrometer Adjustable Headspace/Shoulder Bump Precision Ground Expander Mandrels (all dies ship with a .002 neck tension mandrel, or add more increments with Area 419's MANDREL KIT) Full-Length Neck to Extractor Sizing Spring Ejection for Spent Primers Replaceable Steel Decap Pins Reamer Cut to Exacting Dimensions for a TRUE Size (no more sticky bolt after the second firing) Hydraulic Shoulder Pressure Relief 100% Made in AMERICA All dies ship with an Area 419 ZERO Die Ring, a spare decapping pin and necessary install/removal tools. After testing them all, and finding everything Area 419 like and didn't like, and working with thousands of customers and a variety of industry partners, they believe this is what a sizing die should be. Area 419 think you'll agree. **NOTE: THIS IS A 1-1/4" DIE, AND REQUIRES A HYBRID OR 1-1/4" TURRET ON YOUR ZERO (OR OTHER PRESS). IT CANNOT BE USED WITH A 7/8" TURRET OR OTHER 7/8" PRESS.**



Attributes

- Name: [AREA 419 ZERO M-SERIES 22 GT SIZING DIE W/ZERO SHELL HOLDER](#)
- Manufacturer: [AREA 419](#)
- Product no.: 430112727
- Mfr. No.: 419-ZERODIE-M22GTS
- Cartridge: 22 GT
- Die Style: Sizing Dies
- Delivery weight: 1.588kg
- Shipping height: 76mm
- Shipping width: 152mm
- Shipping length: 241mm
- UPC: 810080182202

Item details

Made in USA

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ZERO MSeries Sizing Die Safety Instructions

Introduction

Thank you for choosing the ZERO MSeries Sizing Die by Area 419. This product is designed to help you produce highquality, matchgrade ammunition safely and efficiently. To ensure safe usage and compliance with the EU General Product Safety Regulation (GPSR), please read and follow these safety instructions carefully.

General Safety Guidelines

- Always handle the sizing die with care to avoid injury.
- Ensure that your work area is clean, welllit, and free of distractions.
- Use personal protective equipment (PPE) such as safety glasses and gloves when working with reloading equipment.
- Store the sizing die in a secure location, out of reach of children and pets.
- Regularly inspect the sizing die and associated equipment for wear and damage before each use.
- Follow all local laws and regulations regarding reloading and ammunition production.

Specific Safety Precautions for Use

- **Micrometer Adjustable Headspace/Shoulder Bump:** Always make adjustments gradually and verify measurements to prevent oversizing.
- **Precision Ground Expander Mandrels:** Use the correct mandrel size for your brass to avoid damage.
- **Spring Ejection for Spent Primers:** Ensure the ejection mechanism is functioning correctly before use to prevent primerrelated accidents.
- **Replaceable Steel Decap Pins:** Regularly check and replace decap pins as needed to maintain performance.
- **Hydraulic Shoulder Pressure Relief:** Familiarize yourself with the hydraulic system to prevent malfunctions.
- **Compatibility Warning:** This die is a 11/4" die and requires a hybrid or 11/4" turret on your ZERO or other press. It cannot be used with a 7/8" turret or other 7/8" presses.

Instructions for Installation and Usage

1. Installation:

- Ensure your reloading press is compatible with the ZERO MSeries Sizing Die.
- Securely mount the sizing die in the press according to the manufacturer's instructions.
- Attach the ZERO Die Ring and check that it is tightened properly.

2. Usage:

- Before starting, ensure you have all necessary tools and equipment on hand.
- Adjust the micrometer headspace/shoulder bump according to your specifications.
- Insert brass into the sizing die and operate the press slowly and steadily.
- After sizing, check each piece of brass for proper dimensions and quality.
- Eject spent primers and inspect the die for any debris or residue after use.

Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Follow local guidelines for the disposal of spent primers and other reloading waste.
- Do not throw the sizing die in regular trash; instead, consider recycling options if applicable.

Contact Information for Further Support

For any inquiries regarding safety or product performance, please reach out to the manufacturer or authorized dealer for assistance. Always ensure that you have the latest information regarding product recalls and safety updates.

Conclusion

By following these safety instructions, you can help ensure a safe and effective reloading experience with your ZERO MSeries Sizing Die. Always prioritize safety and stay informed about best practices in ammunition production. Thank you for choosing Area 419.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk