

# EXPRESS BLUE #1 - MARK LEE 16 OZ. EXPRESS BLUE #1

[Gunsmith Tools](#) > [Metal Prep & Coloring](#) > [Metal Bluing](#) > [Specialty Bluing Chemicals](#)

## Quick & Easy Using Propane Torch

No damp cabinets or long rusting periods required to get top-quality, good-looking blues. Heat gun or part to 150°-200° F. with propane torch; swab on solution, immerse in boiling water for 5 minutes and card with soft wire wheel or fine steel wool. Repeat the application of solution and boiling until color wanted is achieved, then neutralize. Complete instructions included.



No damp cabinets or long rusting periods required to get top-quality, good-looking blues and browns. Heat gun or part to 150°-200° F. with propane torch; swab on solution, and card with soft wire wheel or fine steel wool. Blue #1 does require parts be immersed in boiling water for 5 minutes before carding.

## Attributes

- Name: [MARK LEE 16 OZ. EXPRESS BLUE #1](#)
- Manufacturer: [MARK LEE](#)
- Product no.: 575200016
- Mfr. No.: P1
- Delivery weight: 0.567kg
- Shipping height: 762mm
- Shipping width: 79mm
- Shipping length: 76mm

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for EXPRESS BLUE #1 MARK LEE 16 OZ.
- About Us

# **Safety Instruction Guide for EXPRESS BLUE #1 MARK LEE 16 OZ.**

## **Introduction**

Thank you for choosing EXPRESS BLUE #1 MARK LEE. This product is designed for achieving highquality bluing on metal parts. To ensure your safety and the effective use of this product, please read and follow the instructions and safety guidelines provided in this document.

## **General Safety Guidelines**

- Always use the product in a wellventilated area to avoid inhalation of fumes.
- Keep the product out of reach of children and pets.
- Wear appropriate personal protective equipment (PPE), including gloves and safety goggles, during use.
- Do not ingest the product. It is not a food product.
- Store the product in a cool, dry place away from direct sunlight and heat sources.
- In case of contact with skin or eyes, rinse immediately with plenty of water and seek medical advice if irritation persists.
- Report any unsafe product incidents or accidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- Ensure that you are familiar with the process of bluing before starting. This product requires specific temperature control.
- Do not use the product near open flames or sparks.
- Avoid inhaling vapors. Use a mask if necessary.
- Ensure that all parts to be blued are clean and free of oil or grease.
- Use a heat gun or propane torch only as directed and monitor the temperature closely (150°200° F).
- Immerse parts in boiling water for 5 minutes before carding to ensure effective application.
- Use a soft wire wheel or fine steel wool for carding. Handle tools with care to avoid injury.

## **Instructions for Installation and Usage**

### **1. Preparation:**

- Ensure you have all necessary materials ready: EXPRESS BLUE #1, a heat source (heat gun or propane torch), boiling water, and soft wire wheel or fine steel wool.

### **2. Heating:**

- Heat the metal parts using the heat gun or propane torch until they reach a temperature between 150°200° F. Use a thermometer for accuracy.

### **3. Application:**

- Swab the heated parts with EXPRESS BLUE #1 solution using a clean cloth or applicator.

### **4. Carding:**

- After applying the solution, card the parts using a soft wire wheel or fine steel wool to achieve the desired finish.

### **5. Boiling Water Treatment:**

- Before carding, ensure parts are immersed in boiling water for 5 minutes. This step is crucial for optimal results.

#### **6. Final Steps:**

- Allow the parts to cool down after the process is complete. Ensure they are stored properly.

## **Disposal Instructions**

- Dispose of any unused product and containers according to local regulations.
- Do not pour the product down the drain or into water sources.
- Contact your local waste disposal facility for guidance on safe disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of EXPRESS BLUE #1, please refer to the manufacturer's contact details provided on the product packaging.

By following these guidelines and instructions, you can ensure a safe and effective experience with EXPRESS BLUE #1 MARK LEE. Thank you for your attention to safety!

# About Us

## Brownells UK

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