

# UNTURNE 25 CALIBER BARRELS - SHILEN 25 CALIBER 1-10" TWIST UNTURNE BLANK CHROME MOLY BBL

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All the loving care of the best stock maker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownell's Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plan under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope inspected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



## Attributes

- Name: [SHILEN 25 CALIBER 1-10" TWIST UNTURNE BLANK CHROME MOLY BBL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787257100
- Mfr. No.: 25710BLKCM
- Caliber: 25 Caliber (.257)
- Contour: Blank
- Material: Chrome Moly Steel
- Style: Unturned
- Twist: 1-10
- Delivery weight: 4.173kg
- Shipping height: 32mm
- Shipping width: 32mm
- Shipping length: 718mm

## Item details

Made in USA

US export classification: 0A501.c

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# Safety Instruction Guide for UNTURNED 25 Caliber Barrels

## Introduction

Thank you for choosing the UNTURNED 25 Caliber Barrels manufactured by SHILEN. This guide provides essential safety instructions and guidelines to ensure the safe use of this product. Please read this document carefully to understand how to handle, install, and use the barrel safely.

## General Safety Guidelines

- Ensure that the barrel is used only for its intended purpose.
- Always follow local laws and regulations regarding firearms and barrel usage.
- Keep the barrel out of reach of children and unauthorized users.
- Inspect the barrel for any visible damage or defects before use.
- If you suspect any issues with the barrel, do not use it and contact a qualified gunsmith for inspection.
- Always wear appropriate safety gear, including eye protection, when handling firearms.

## Specific Safety Precautions for Use

- Do not attempt to modify or alter the barrel in any way.
- Ensure that the barrel is compatible with your firearm model.
- Use only approved ammunition that matches the caliber specifications.
- Regularly clean and maintain the barrel to prevent corrosion and ensure optimal performance.
- Always follow safe handling practices when loading and unloading your firearm.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that you have the appropriate tools for installation.
- Remove the existing barrel from your firearm according to the manufacturer's instructions.
- Carefully install the UNTURNED 25 Caliber Barrel, ensuring it is securely fastened.
- Doublecheck that all components are properly aligned and tightened.

### 2. Usage:

- Before firing, ensure that the barrel is clean and free of obstructions.
- Load the firearm with the correct ammunition.
- Always point the firearm in a safe direction when loading and unloading.
- Fire the firearm in a safe environment, away from people and structures.

## Disposal Instructions

- Dispose of any unused or damaged barrels in accordance with local regulations.
- Contact your local waste management authority for guidance on proper disposal methods.
- Do not dispose of barrels in regular household waste.

## Contact Information for Further Support

For any safety inquiries or concerns regarding the UNTURNED 25 Caliber Barrels, please reach out to your supplier or manufacturer. Always ensure that you have the latest information regarding product recalls and

safety updates.

By adhering to these safety guidelines, you can ensure a safe and enjoyable experience with your UNTURNED 25 Caliber Barrels. Thank you for your attention to safety and for choosing quality craftsmanship.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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