

# CONTOUR #4 BARREL...BY SHILEN - SHILEN 22 CALIBER 1-14 TWIST #4 STAINLESS BARREL

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## Contour #4 in Chrome Moly or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownell Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plant under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope in- spected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



## Attributes

- Name: [SHILEN 22 CALIBER 1-14 TWIST #4 STAINLESS BARREL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787922144
- Mfr. No.: 224144SS
- Caliber: 22 Caliber (.223-.224)
- Cartridge: -
- Contour: #4
- Material: Stainless Steel
- Style: Match-Grade
- Twist: 1-14
- Delivery weight: 1.792kg
- Shipping height: 28mm
- Shipping width: 28mm

- Shipping length: 711mm

## **Item details**

Made in USA

US export classification: 0A501.c

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# CONTOUR #4 BARREL Safety Instructions

## Introduction

Thank you for choosing the CONTOUR #4 BARREL by Shilen. This safety instruction guide is designed to provide essential information regarding the safe use, installation, and disposal of the barrel. Your safety and satisfaction are our top priorities. Please read this guide carefully before using the product.

## General Safety Guidelines

To ensure safe use of the CONTOUR #4 BARREL, please adhere to the following guidelines:

- Always handle firearms and their components with care and respect.
- Store the barrel in a secure location away from children and unauthorized users.
- Inspect the barrel for any visible damage or defects before installation.
- Use the barrel only with compatible firearms and ammunition.
- Follow all local laws and regulations regarding firearm use and storage.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

Before using the CONTOUR #4 BARREL, please consider the following safety precautions:

- Ensure that you are wearing appropriate protective gear, such as safety glasses and hearing protection, when using firearms.
- Confirm that the barrel is properly installed and securely attached to the firearm before use.
- Do not exceed the recommended caliber specifications for the barrel.
- Avoid using the barrel if you notice any signs of wear, damage, or defects.
- If you experience any malfunctions while using the barrel, cease use immediately and consult a qualified gunsmith.

## Instructions for Installation and Usage

To ensure proper installation and usage of the CONTOUR #4 BARREL, follow these steps:

### 1. Installation:

- Ensure the firearm is unloaded and safe to handle.
- Remove the existing barrel according to the manufacturer's instructions.
- Align the CONTOUR #4 BARREL with the receiver and ensure proper fit.
- Securely fasten the barrel using the appropriate tools and hardware.
- Doublecheck that the barrel is installed correctly and is stable.

### 2. Usage:

- Load the firearm with compatible ammunition only.
- Aim the firearm in a safe direction and ensure the area is clear of obstructions and bystanders.
- Follow standard firearm safety practices during operation.
- After use, clean and maintain the barrel according to the manufacturer's guidelines.

## Disposal Instructions

When it comes time to dispose of the CONTOUR #4 BARREL, please follow these guidelines:

- Check with local regulations regarding the disposal of firearm components.
- If the barrel is damaged or no longer usable, consider returning it to the manufacturer for proper disposal.
- Do not dispose of the barrel in regular household waste. Ensure it is disposed of in a manner that complies with environmental regulations.

## **Contact Information for Further Support**

For any questions or concerns regarding the CONTOUR #4 BARREL, please reach out to your supplier or manufacturer for assistance. They can provide you with additional support and information regarding safety and usage.

Thank you for prioritizing safety while using the CONTOUR #4 BARREL. Your responsible handling and care contribute to a safer experience for everyone.

# About Us

## Brownells UK

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