

# FULL LENGTH DIES FOR RIFLE CALIBERS - TRIEBEL Full Length Die 8.5x55 Blaser - 1 1/4"

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The FL dies is used to size the cartridge case on full length.

In addition to a removable expander our FL dies have an integrated primer ejector pin.

All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut.br>

## Specs:

- Thread: 1 1/4"
- Expander (diameter): 8.55mm

All relevant components have an article number for easy reordering if necessary.

**You will find further instructions and assistance in selecting accessories and spare parts in the manual.**

[The manual can be found here](#)

## Attributes

- Name: [TRIEBEL Full Length Die 8.5x55 Blaser - 1 1/4"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2008210
- Mfr. No.: 3374411
- Cartridge: 8.5 x 55 mm Blaser
- Die Style: Full Length Sizing Die
- Threads: 1 1/4"
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

NO IMAGE  
AVAILABLE

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# Safety Instruction Guide for TRIEBEL Full Length Dies for Rifle Calibers

## Introduction

Thank you for choosing the TRIEBEL Full Length Die 8.5x55 Blaser. This guide provides essential safety instructions to ensure the safe use of this product in compliance with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before use to understand the safety measures and proper handling of the product.

## General Safety Guidelines

- Ensure that the TRIEBEL Full Length Die is used only for its intended purpose.
- Keep the die and its components out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- Use the die in a wellventilated area to avoid inhaling any dust or particles.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the die.
- Follow all local laws and regulations regarding the use of reloading equipment and ammunition.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Before using the die, ensure that it is properly installed in the reloading press.
- Do not exceed the recommended specifications for the cartridge case being resized.
- Avoid using excessive force when operating the die to prevent damage or injury.
- Ensure that the die is securely fastened to the press to prevent it from loosening during use.
- Always check the cartridge case for defects before resizing to avoid accidents.
- Store the die in a dry and secure location when not in use to prevent rust and damage.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the reloading press is clean and free of debris.
- Screw the TRIEBEL Full Length Die into the press using the 1 1/4" threaded connection.
- Use the lock nut to secure the die in place.

### 2. Calibration:

- Insert the cartridge case into the die.
- Push the case into the die to calibrate the neck from the inside.
- Check that the neck tension is correct before proceeding.

### 3. Operation:

- With the die properly calibrated, proceed to resize the cartridge case.
- Use the removable expander and primer ejector pin as needed.
- If any components become worn, replace them as necessary following the instructions in the manual.

## **Disposal Instructions**

- Dispose of any damaged or unusable components in accordance with local waste disposal regulations.
- Do not throw the product in regular household waste. Instead, check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any inquiries regarding safety or product support, please refer to the manual for further instructions on how to contact the manufacturer or authorized support services.

By following these safety instructions, you can ensure a safe and efficient reloading experience with the TRIEBEL Full Length Die. Thank you for your attention to safety and compliance.

# About Us

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